

# SILKY SHARPENING INSTRUCTIONS

## SILKY FILE

KZSI200000



## HOW TO SHARPEN A SILKY SAW

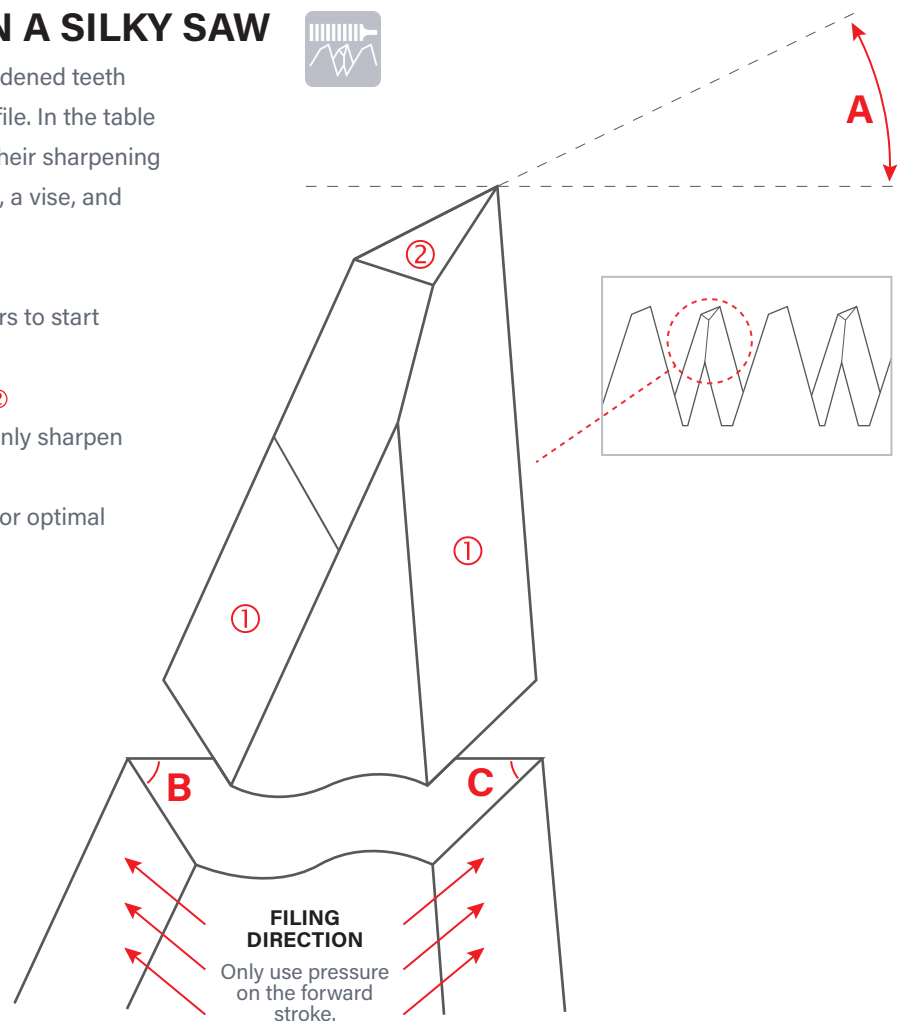


Silky saws with not induction hardened teeth can be sharpened with the Silky file. In the table below you find these saws with their sharpening angles. All you need is a Silky file, a vise, and a little patience.

We recommend professional users to start filing the teeth at the surfaces ① then finish with the top surface ②

For normal use, it's sufficient to only sharpen the top surface ②

File along the angle a few times for optimal results.



Product	Angle A	Angle B	Angle C
Hayauchi	26°	50°	50°
Hayate	33°	40°	40°
Ibuki	33°	40°	40°
Sugoi	33°	40°	40°
Masaru	35°	40°	40°
Zorin	35°	40°	40°
Sugowaza	33°	40°	40°
Yamabico	31°	40°	40°
Genki Temagari 500	27°	40°	40°
Natanoko 60 300 / 330	27°	40°	40°
Katanaboy 500 / 650 / 1000	27°	40°	40°

